



SIC Substrate Specification

Grade	Zero MPD Production Grade (Z Grade)	Dummy Grade (D Grade)
Diameter	199.5 mm ~ 200.0 mm	199.5 mm ~ 200.0 mm
Poly-type	4H	4H
Thickness	500 μm \pm 25 μm	500 μm \pm 25 μm
Wafer Orientation	4.0° toward $\langle 11\bar{2}0 \rangle \pm 0.5^\circ$	4.0° toward $\langle 11\bar{2}0 \rangle \pm 0.5^\circ$
Micropipe Density	$\leq 0.2 \text{ cm}^{-2}$	$\leq 5 \text{ cm}^{-2}$
Resistivity	0.015 ~ 0.025 $\Omega\cdot\text{cm}$	0.015 ~ 0.028 $\Omega\cdot\text{cm}$
Notch Orientation	$\{10\text{-}10\} \pm 5.0^\circ$	$\{10\text{-}10\} \pm 5.0^\circ$
Edge Exclusion	3 mm	3 mm
LTV / TTV / Bow / Warp	$\leq 5 \mu\text{m} / \leq 10 \mu\text{m} / \pm 35 \mu\text{m} / 70 \mu\text{m}$	$\leq 10 \mu\text{m} / \leq 15 \mu\text{m} / \pm 50 \mu\text{m} / 100 \mu\text{m}$
Roughness	Polish Ra $\leq 1 \text{ nm}$	Polish Ra $\leq 1 \text{ nm}$
	CMP Ra $\leq 0.2 \text{ nm}$	CMP Ra $\leq 0.5 \text{ nm}$
Edge Cracks By High Intensity Light	—	Cumulative length $\leq 30 \text{ mm}$ single length $\leq 2 \text{ mm}$
Hex Plates By High Intensity Light	Cumulative area $\leq 0.05\%$	Cumulative area $\leq 0.1\%$
Polytype Areas By High Intensity Light	—	Cumulative area $\leq 3\%$
Visual Carbon Inclusions	Cumulative area $\leq 0.05\%$	Cumulative area $\leq 3\%$
Silicon Surface Scratches By High Intensity Light	—	Cumulative length $\leq 1 \times$ wafer diameter
Edge Chips By High Intensity Light	None permitted $\geq 0.2 \text{ mm}$ width and depth	9 allowed, $\leq 1 \text{ mm}$ each
Threading screw dislocation	$\leq 300 \text{ cm}^{-2}$	—
Silicon Surface Contamination By High Intensity Light	—	—
Packaging	Multi-wafer Cassette Or Single Wafer Container	Multi-wafer Cassette Or Single Wafer Container